

Codice: 2U3900

Solver Primer

Chlorinated-rubber based one-component intermediate undercoat



Primer and intermediate undercoat based on chlorinated rubber, formulated with aluminium and rust inhibitor pigments. Applied as intermediate undercoat between old and new antifouling or in anticorrosive coating systems. Provides outstanding resistance in marine and industrial environment. Recommended on metal structures exposed in marine environment.

Technical Characteristics

Paint Type	One component
Binder type A	Chlorinated-alkyd
Specific gravity kg/lit (±0,05)	1,250
Solids content (volume) ±2	40%
Viscosity Ford ø 8 at 20°C ±2	20"
Shelf life +23°C (±2)	30 months in unopened cans

Application Data

Application	Brush-Roller-Spray
Brush-Roller	10-25% Thinner 400
Spray	15-30% Thinner 400
Touch dry	2-3 h (20°C)
Recoat time	Minimum 6 h (20°)
Application temperature	Between +10 C and +40 C
Relevant humidity	Less than 80%
Dry film thickness advised	60-70 microns per coat
Theoret. coverage m2/Lt	4-6

SURFACE PREPARATION AND APPLICATION PROCEDURE

Steel.

Apply one coat of EPOFOND AM-9 onto sandblasted steel (Sa 2-2,5) and let dry for 12-24 hours. If sandblasting is not possible the substrate should be mechanically brought back to bare steel. Clean the surface and apply one primer coat of EVIOX CROMOMINIO and let dry for 24 hours. Apply 1-2 coats of SOLVER PRIMER allowing 24 hours between coats. Overcoat with the recommended finish.

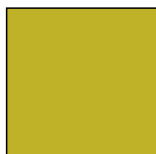
Boat bottom.

Apply 2-3 coats of SOLVER PRIMER on a suitable basecoat allowing 24 hours between coats and overcoat with 2-3 coats of antifouling paint.

Boat topsides.

Apply 2 coats of SOLVER PRIMER on a suitable basecoat allowing 24 hours between coats and overcoat with 2 coats of recommended topcoat enamel.

Colors



Colors: : Giallo
Color code:: 2U3900

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SAFETY PRECAUTIONS

Before starting paint application please carefully read all the safety precautions indicated on the label of each can or in the product safety data sheet available on request. For further information please do not hesitate to contact our technical staff.

NOTES

The above information is given to the best of our current knowledge, however, because the conditions of use of our products are beyond our control, no warranty is given or to be implied in respect of such information. Our technical staff can be contacted to study customer's specific requirements involving our products in order to enable their most effective use. Dilution rates and drying times must be considered only indicative, mainly related to a temperature of 20 °C (68°F) and may vary according to prevailing temperature, in presence of particular weather conditions or depending on application procedures.