

TKK

SEAL

CLASSIC SILICONE



PERMANENTLY ELASTIC SEALANT WITH EXCELLENT ADHESION TO MOST SILICATE MATERIALS SUCH AS ALUMINIUM, CERAMICS, GLASS, GLAZES SURFACES, COPELITE GLASS, CLINKER AND PORCELAIN.

PROPERTIES

- It prevents mould to form on silicone due to special admixture.
- Does not slump in vertical joints.
- Excellent adhesion to aluminium, ceramics, glass, glazed surfaces, profiled glass, and porcelain.
- Good mechanical properties.
- Movement accommodation up to 20 %.
- Resistant to atmospheric effects, UV-light and ageing.
- Resistant to various chemicals.
- Not suitable for sealing tinned sheet.
- Releases acetic acid during hardening.
- Long storage life.
- Wide selection of colours [see colour chart].

TESTS AND CERTIFICATES

EN 15651-1,2,3

CE

ISO 846

fungicide test

USE

- For sealing joints in rooms where mould can form (bathrooms and basements).
- For sealing silicate materials (kitchens and bathrooms).
- For sealing less stressed joints.
- For installing glass into aluminium frames, for glazing and for profiled glass mounting.

TECHNICAL DATA

Fresh sealant

Basis	acetic acid silicone
Appearance	paste
Curing mechanism	by air humidity
Specific gravity	$950 \pm 10 \text{ kg/m}^3$
Skin formation time	23 °C/50 % rel. humid.
Hardening time	23 °C/50 % rel. humid.
Resistance to flow	ISO 7390
Application temperature	20 min. 2 mm/day 0 mm between +5 °C and +40 °C

Cured sealant

Hardness Shore A	ISO 868	15-25
Tensile strength	ISO 8339	0.40-0.50 MPa
Module E 100 %	ISO 8339	< 0.4 MPa
Elongation at break	ISO 8339	200-300 %
Tensile strength	ISO 37	> 1.20 MPa
Elongation at break	ISO 37	> 400 %
Change in volume	ISO 10563	> 10 %
Elastic recovery	ISO 7389	> 90 %
Temperature resistance		between -40 °C and +150 °C

APPLICATION

Prior to use it is recommended to perform an adhesion test to verify adhesion of the sealant to the substrate.

Surface preparation:

The surface of the joint must be dry, hard, clean, dust and fat free. Remove all separated and badly attached pieces.

Joint and cartridge preparation:

- If you want joints to look nice tape the edges with a masking tape.
- Cut the cartridge at the top and screw on the nozzle, which has to be cut according to the width of the joint and placed in the gun. During work interruption release the handle on the gun and pull the piston back.
- The sealant should be applied as evenly as possible.
- At the end, use a TKK SEAL smoothing tool - a smoothing instrument, or a TKK SEAL Smoothing agent soaped finger to level the sealant before the skin starts to form. It is very important to press the sealant well against the surface to be sealed.
- Remove the masking tape before the sealant starts to harden.
- Admixture against mould formation washes away with water. Anti-mould effect can be extended by drying the joints and aerate the room well.
- Fresh sealant and tools can be cleaned with the TKK CLEAN PROTECT tool cleaner, hardened sealant should be removed mechanically first and then with a cleaner for hardened silicone - TKK CLEAN PROTECT silicone remover or TKK CLEAN PROTECT universal cleaner.

Joint depth (mm)	Joint width (mm)				
	4	6	8	10	12
6		7.7	5.8	4.7	3.9
8			4.4	3.4	2.9
10				2.8	2.3
12					2.0

The table shows how many linear metres of joints we can seal with one 280 ml cartridge relative to the width and depth of the joint.

PACKAGING

- 280 ml cartridge.
- 60 ml tube.
- 200 l drum.
- 600 ml, 400 ml, 300 ml sausage
- Other packagings are available by agreement.

STORAGE

15 months in a dry and cold place under 25°C in originally closed packaging.

HEALTH, SAFETY HANDLING AND DISPOSAL INFORMATION

Additional information on safety, safe handling instructions and personal protective equipment as well as disposal information are available in a safety data sheet. Safety data sheet is available upon request. You can also ask your TKK distributor for a copy.

WARNING

Instructions contained in this document are based on our research and experience, however, due to specific conditions and working methods we recommend that you perform preliminary tests prior to any application of our products.



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