

Z.PLAST 104 N Adhesive for non-pressure thermoplastic piping systems according to EN 14680-2006



Z.Plast 104 N is a solvent based adhesive with a good adhesion onto uPVC, quick initial setting time, excellent resistance to water, oily matters, greases and cleansings.

Typical uses

For PVC gutter pipes and eaves gutter connections, low pressure drain piping connections, electrical cables piping.



Properties

Composition :	vinyl resins in a blend of organic solvents
Consistency :	viscous liquid
Mode of setting :	solvent release
Solvents :	ketons and toluene
Colours :	transparent, orange
Packaging :	cod. 1102479 125 gr. tube in 50 pcs. box - orange cod. 1102412 125 gr. tube in 50 pcs. box - transparent cod. 1102406 0,5 Kg. tin - transparent cod. 1102407 1 Kg. tin - transparent Other packaging options available on request



Technical data

Solid content :	28 - 33 % *
Viscosity :	4.000 - 8.000 mPa.s (Brookfield spindle 4 speed 20 at 25°C)*
Service temperature range :	+60°C, up to +90°C

* Values valid as product supply specification upon leaving the factory.

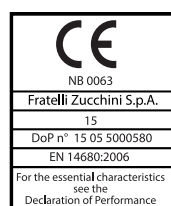
Method of use

The surfaces must be clean, dry and free from oily matters, if necessary wipe them with **ST/513 solvent**. Spread a thin and even coat of adhesive by brush or spatula onto the two sides and join immediately. The bonded pieces can be moved after 10-15' and installed after 48 hours. The final setting is achieved after 2-4 days.

Storage stability

18 months if stored in the original sealed pack, kept at a temperature range from +5°C to +25°C.

Standards compliance



EN 14680-2006
Adhesives for non-pressure thermoplastic piping systems not in contact with water intended for human consumption.



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